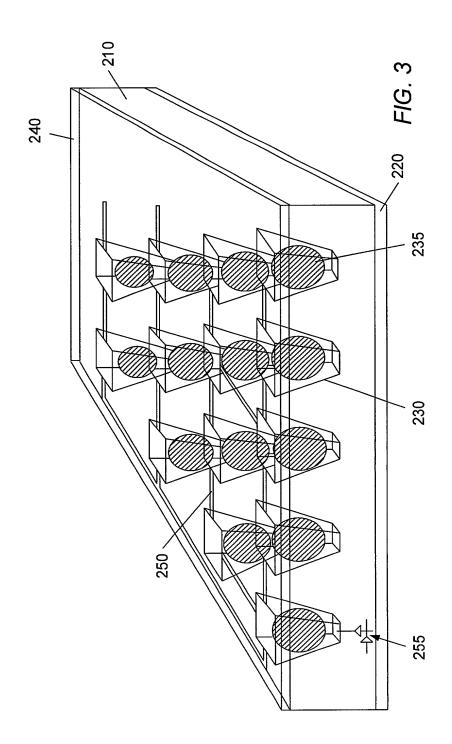


FIG. :



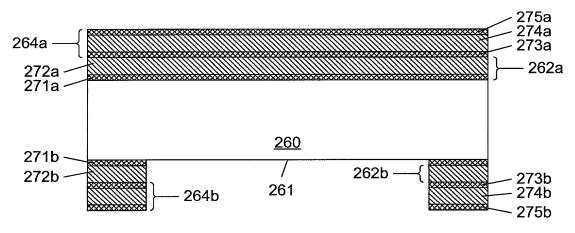


FIG. 4A

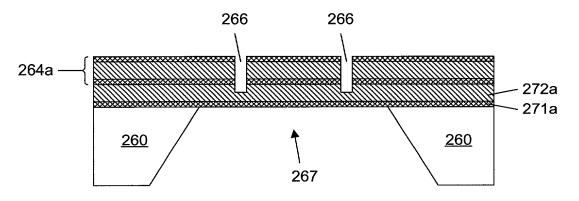


FIG. 4B

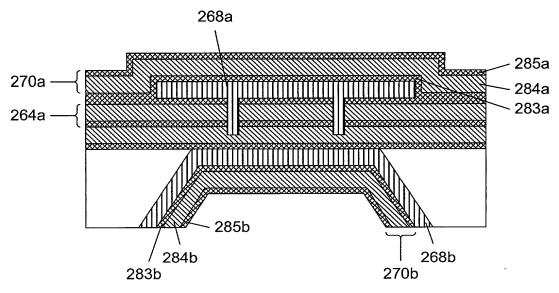


FIG. 4C

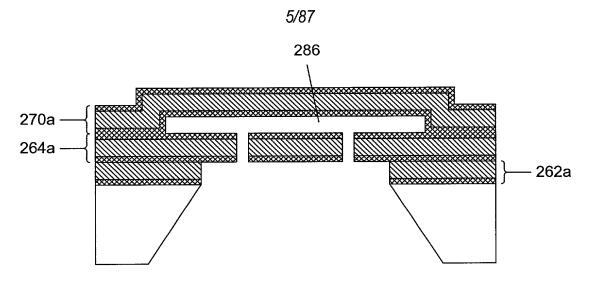


FIG. 4D

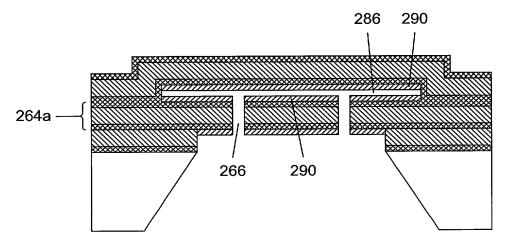


FIG. 4E

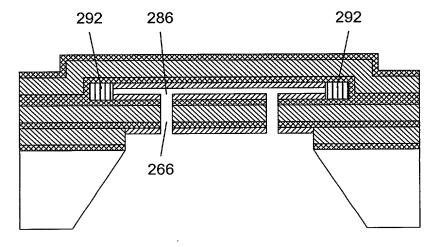
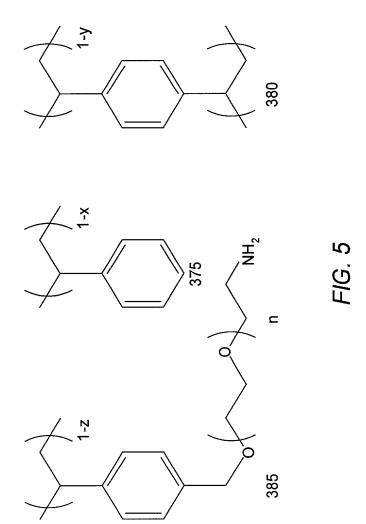


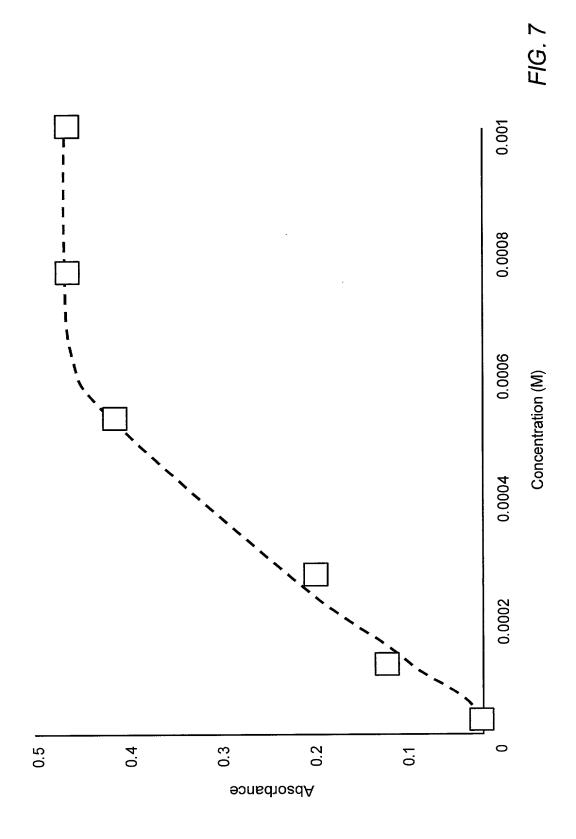
FIG. 4F



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o-cresolphthalein complexone



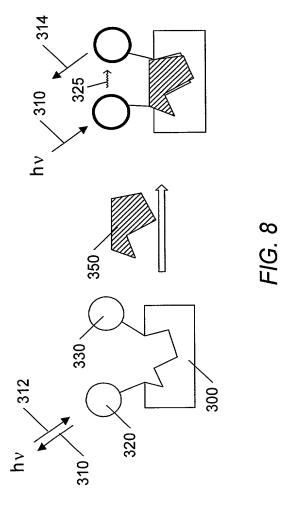


FIG. 9

FIG. 10

$$\begin{array}{c|c} H_2N-R_2-NHtBOC \\ \hline 420 \\ \end{array}$$

FIG. 11

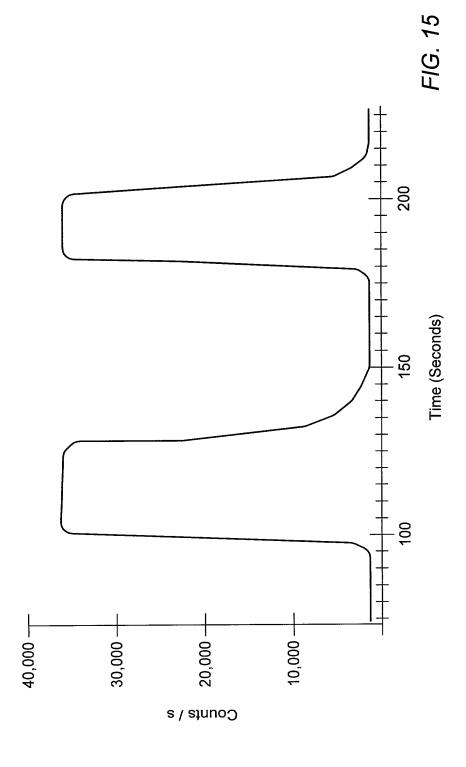
$$NH_{2}$$
 $H_{2}N$
 $N-R_{1}-NH_{2}$
 $NH_{2}+$
 $NH_{2}+$

FIG. 12

FIG. 13

$$HO \longrightarrow O \longrightarrow O \longrightarrow H_2N \longrightarrow O \longrightarrow NH_2$$
 $H_2N \longrightarrow NH_2 \longrightarrow NH_2$
 $470 \longrightarrow H_2N \longrightarrow NH_2$
 $475 \longrightarrow NH_2$

FIG. 14



RESIN: O-Cresol- Eluoroscoin						Alizarin-Ce ³⁺
pH	lon	Blank	Alizarin	phthalein	Fluorescein	complex
2	none	R G B	R G B	ж К.О. В	R G B	R G B
2	Ca ²⁺	R G B	R G B	R G B	R G B	R G B
7	none	R G B	R G B	ж. С. В К. С. В	R G B	R G B
7	Ca ²⁺	R G B	R G B	R G B	R G B	R G B
7	F -	R G B	R G B	R G B	R G	R G B
12	none	R G B	R G B	R G B	R G B	R G B
12	Ca ²⁺	R G B	R G B	R G B	R G B	R G B
12	F -	R G B	R G B	R G B	R G B	R G B

FIG. 16

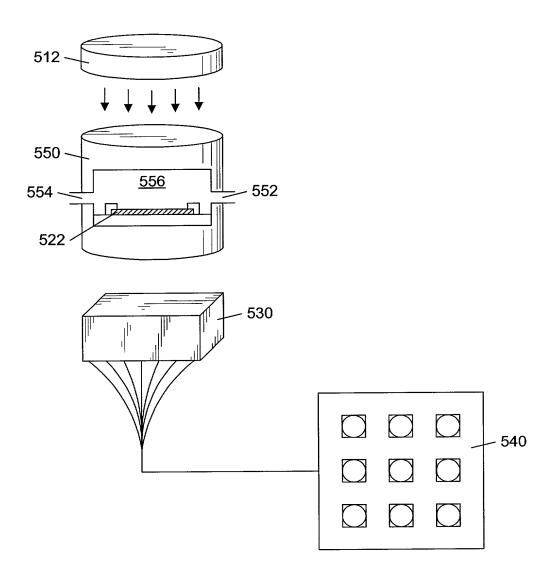


FIG. 17

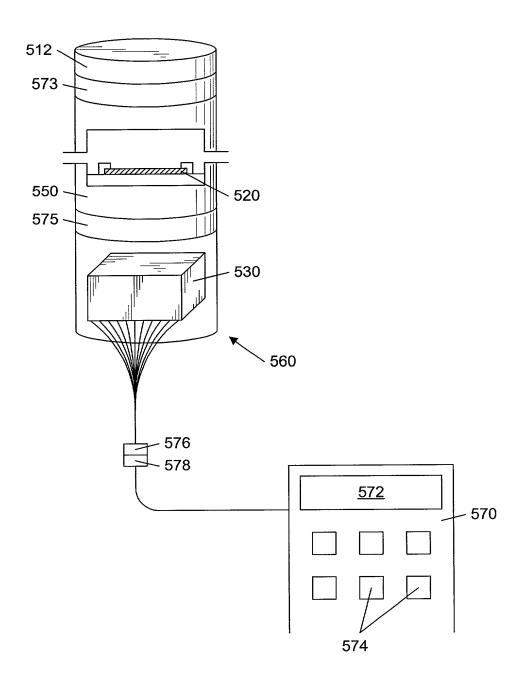
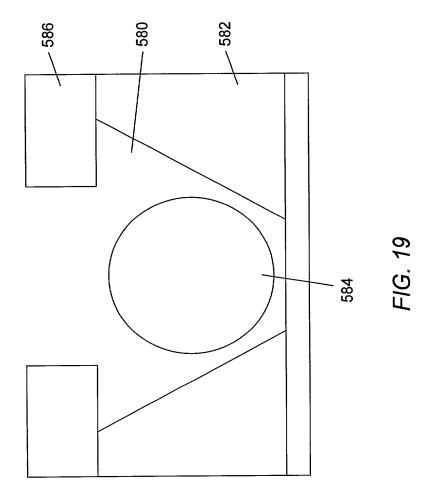
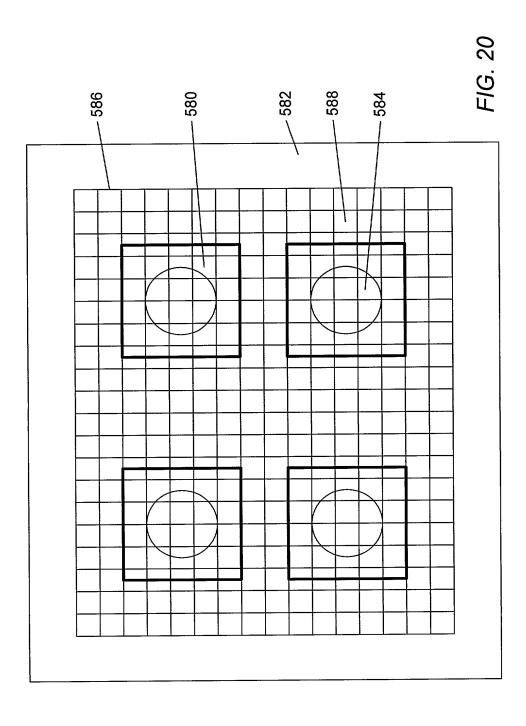
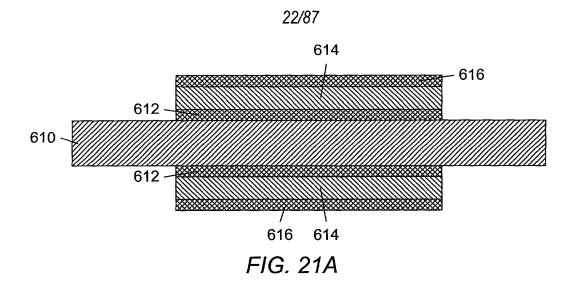
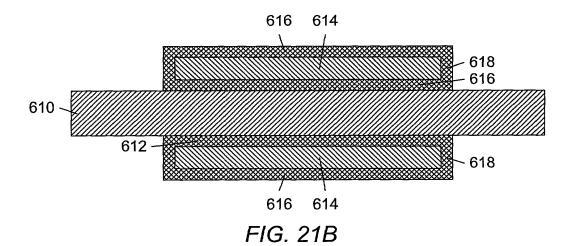


FIG. 18









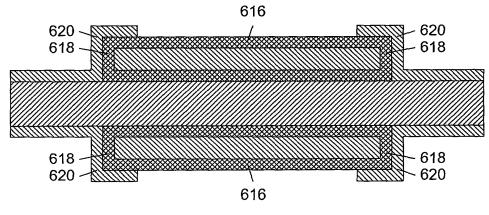


FIG. 21C

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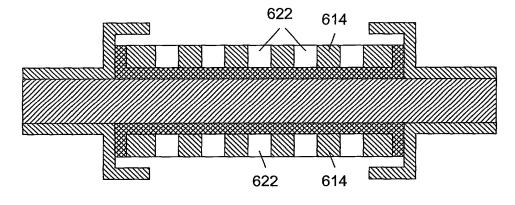
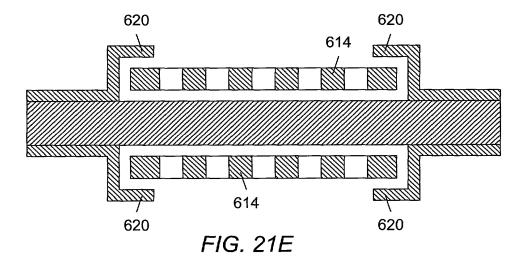


FIG. 21D



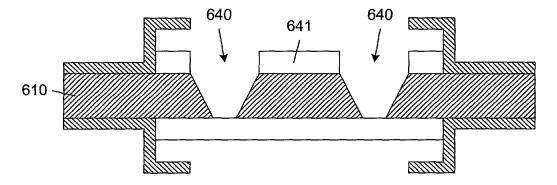


FIG. 21F

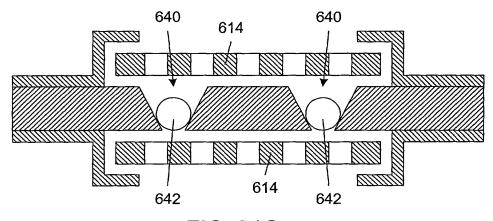
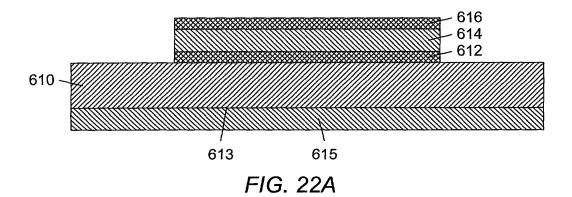


FIG. 21G



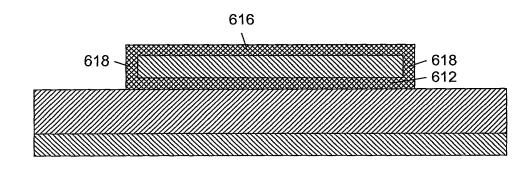


FIG. 22B

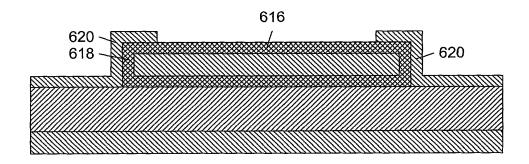
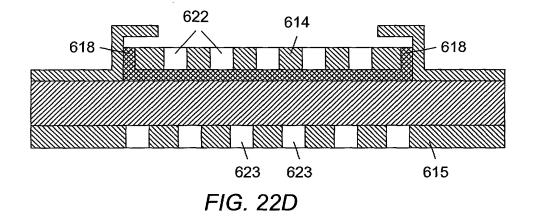


FIG. 22C



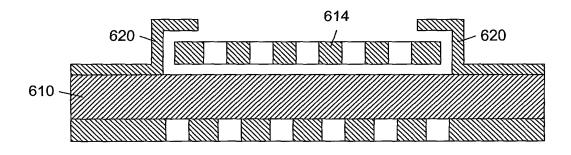


FIG. 22E

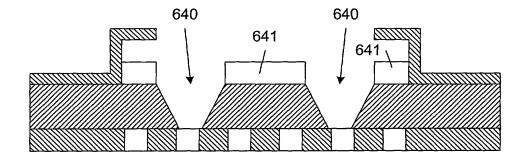


FIG. 22F

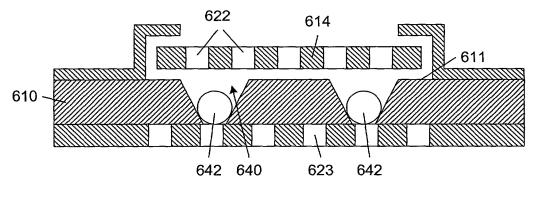


FIG. 22G

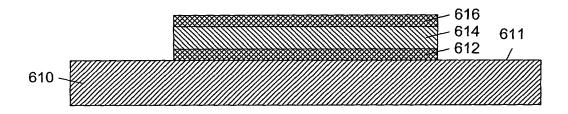


FIG. 23A

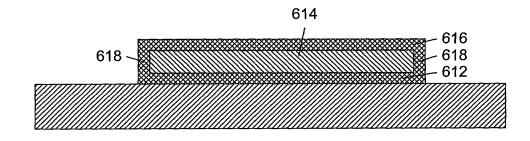


FIG. 23B

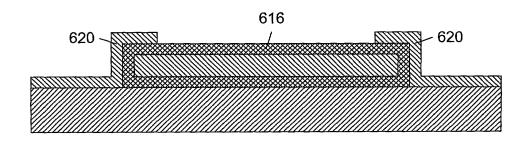


FIG. 23C

and the second of the second o

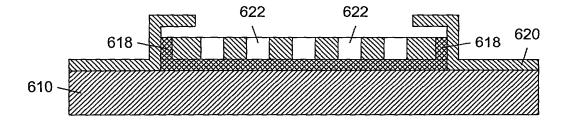


FIG. 23D

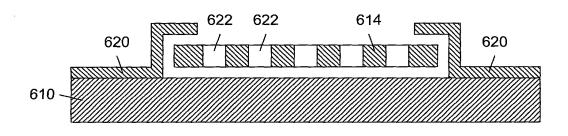


FIG. 23E

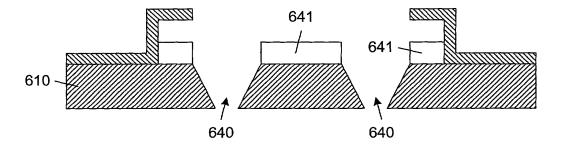


FIG. 23F

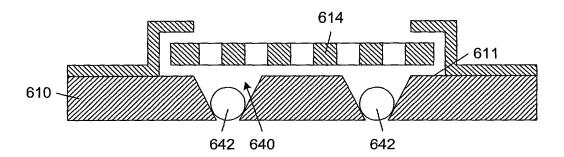


FIG. 23G

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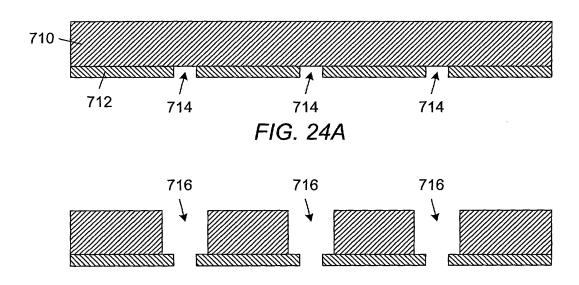


FIG. 24B

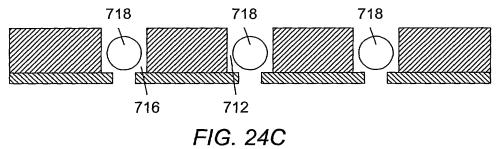


FIG. 240

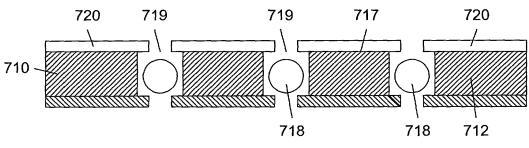


FIG. 24D

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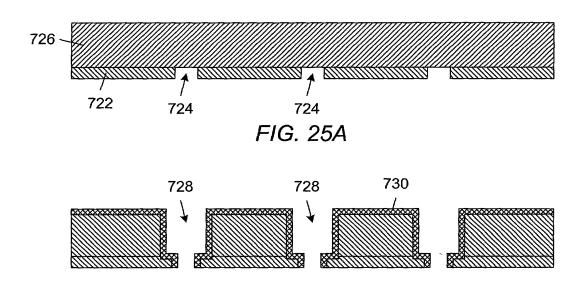
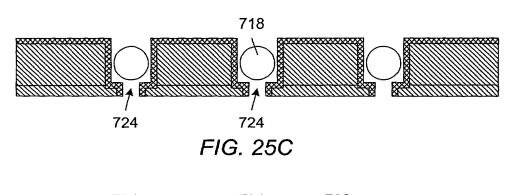


FIG. 25B



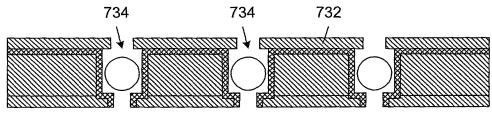
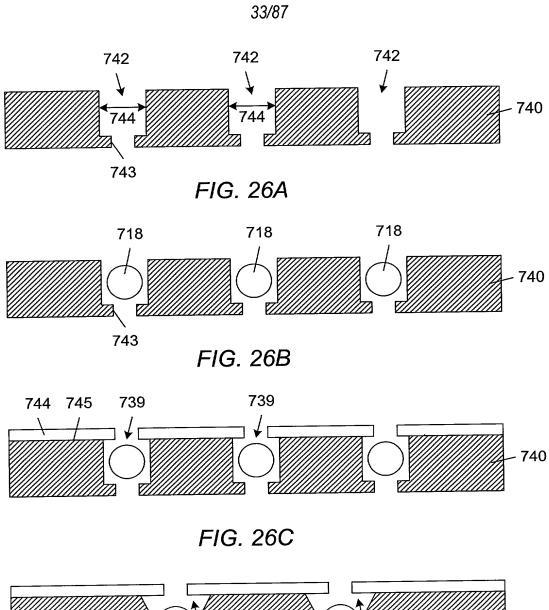
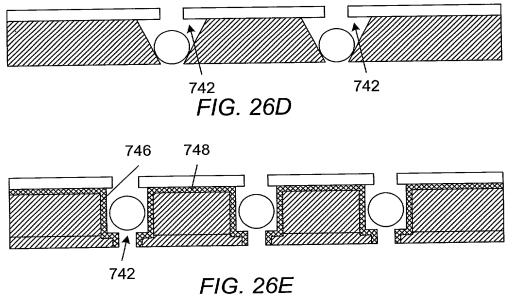


FIG. 25D





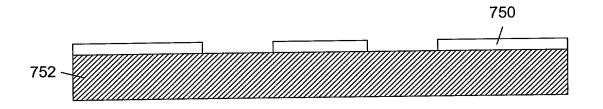


FIG. 27A

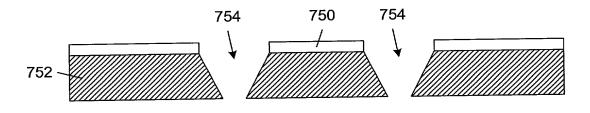


FIG. 27B

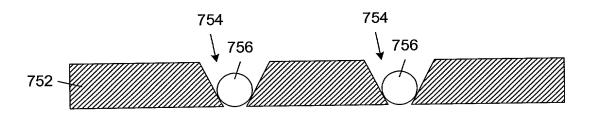
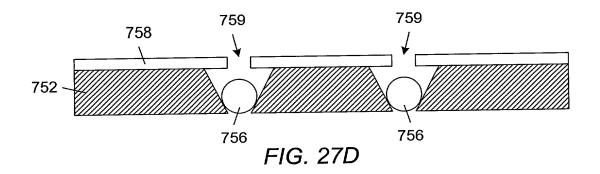
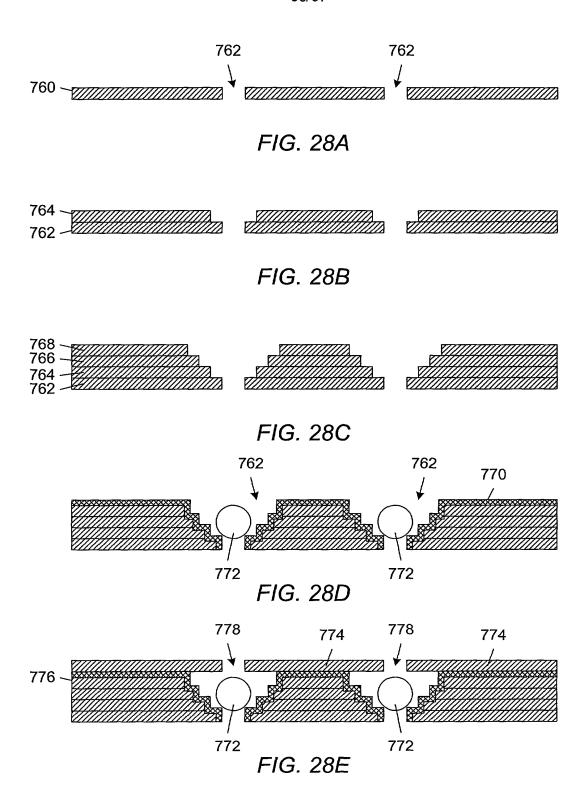
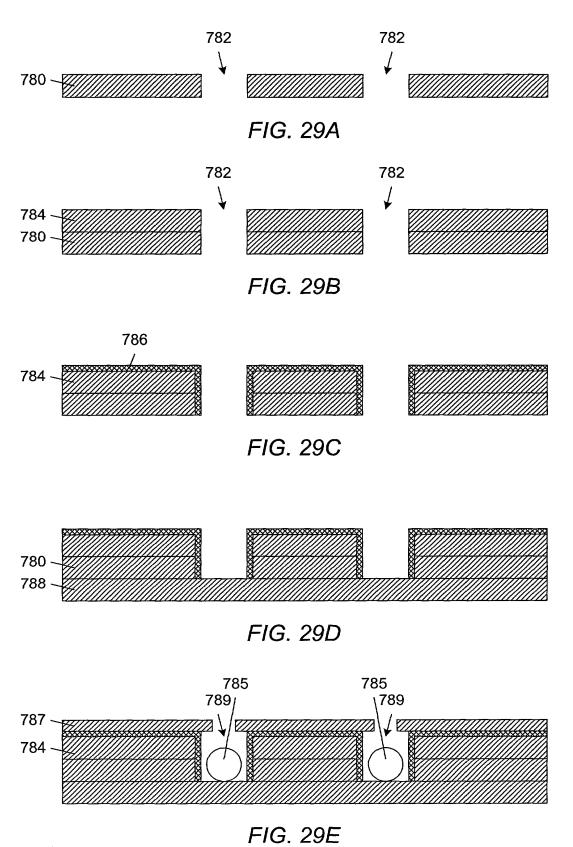
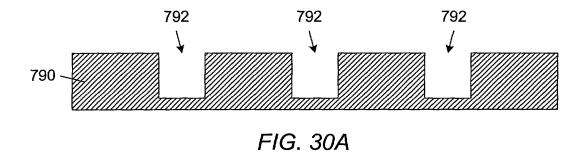


FIG. 27C









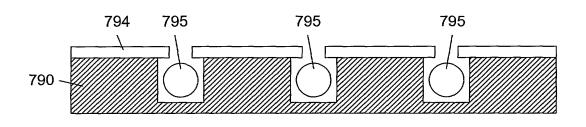


FIG. 30C

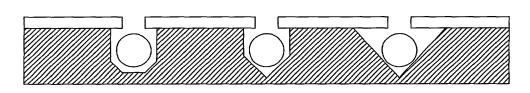


FIG. 30D

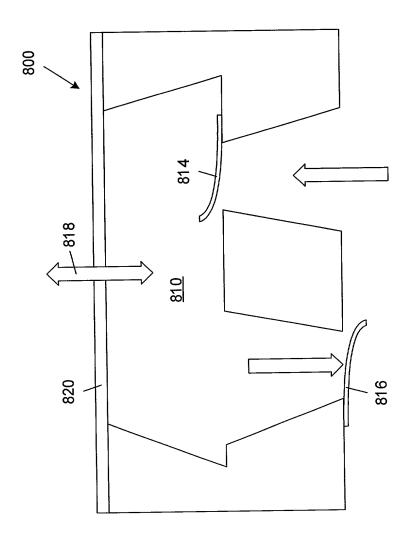


FIG. 3

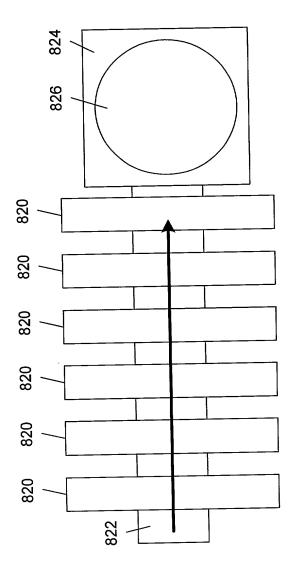
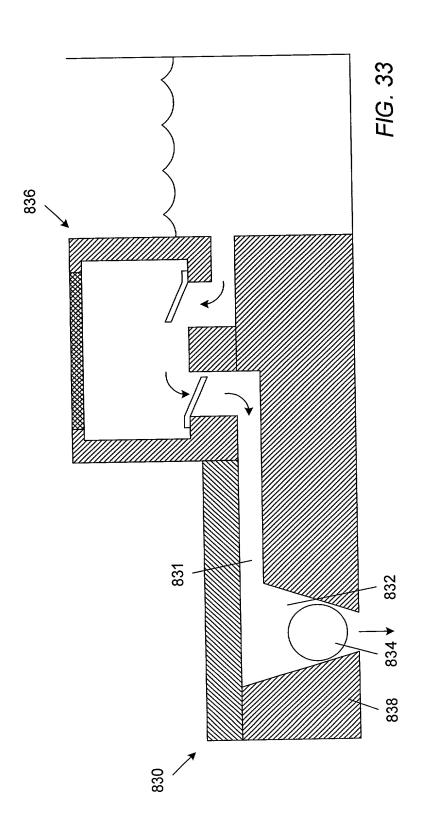
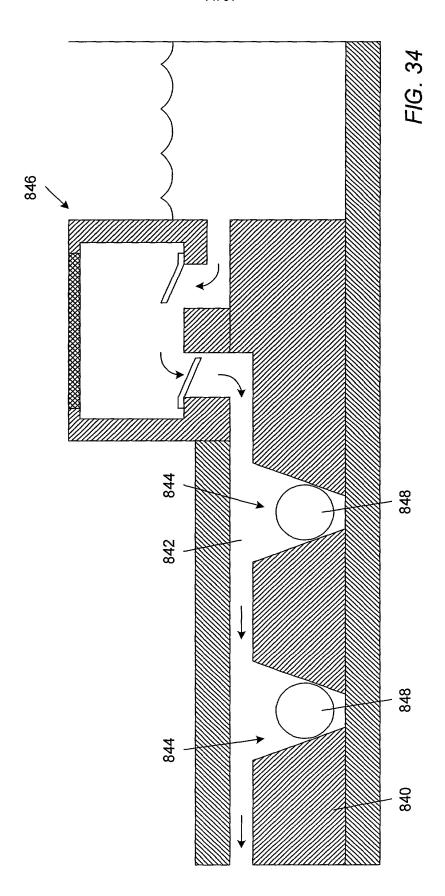
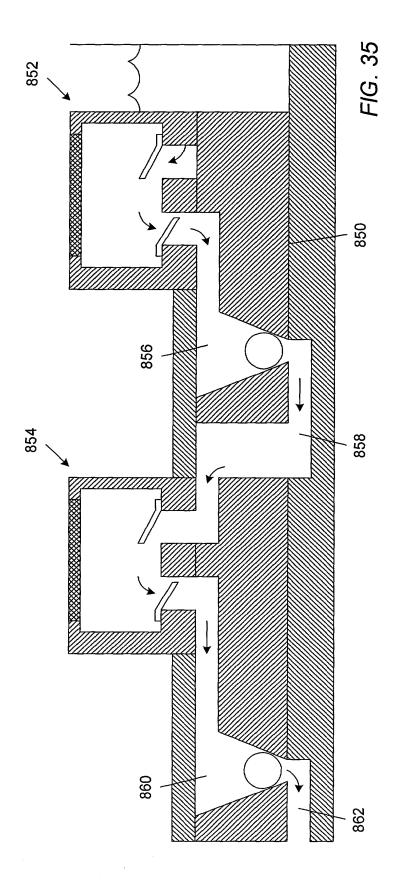


FIG. 32





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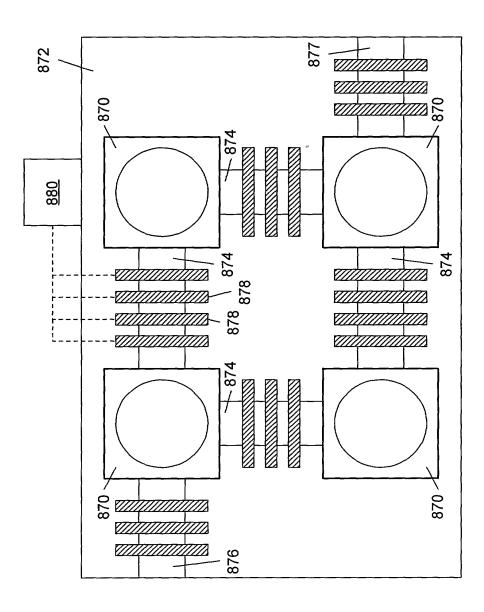
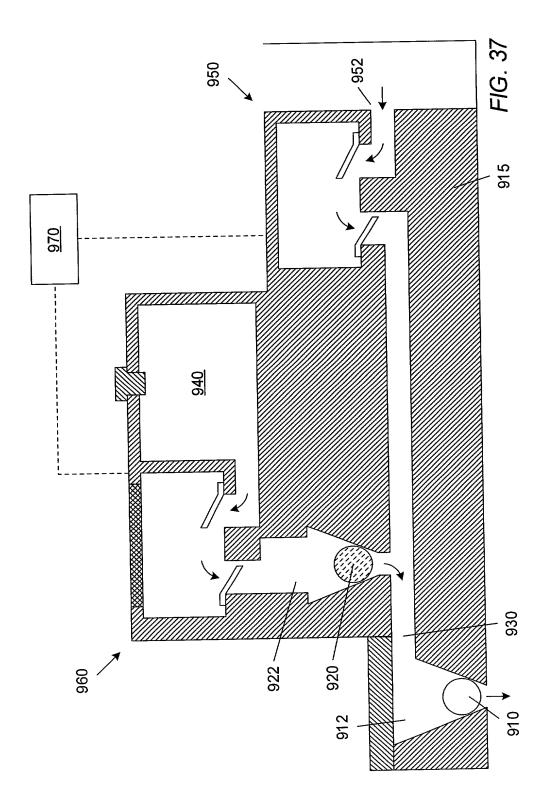
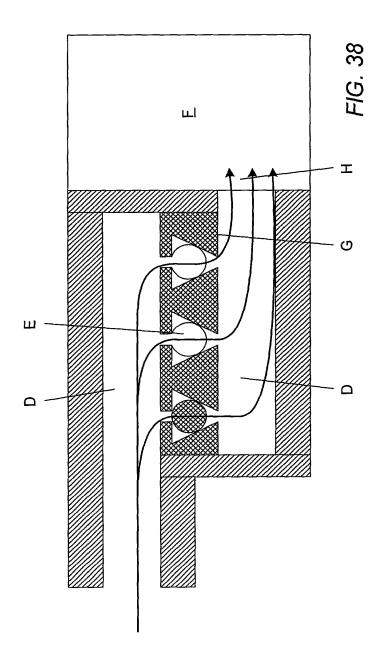


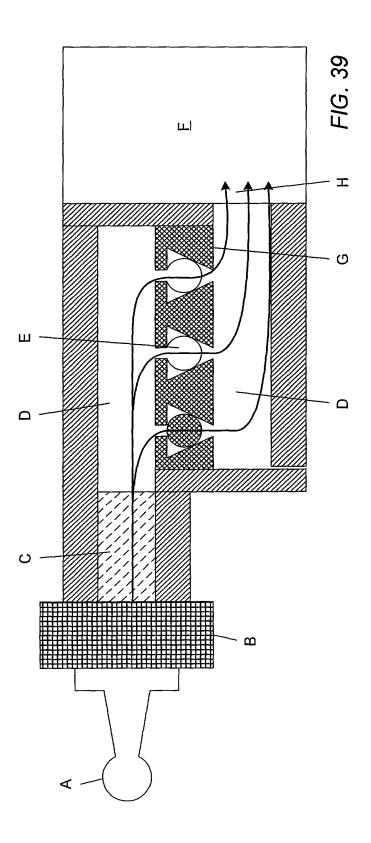
FIG. 36

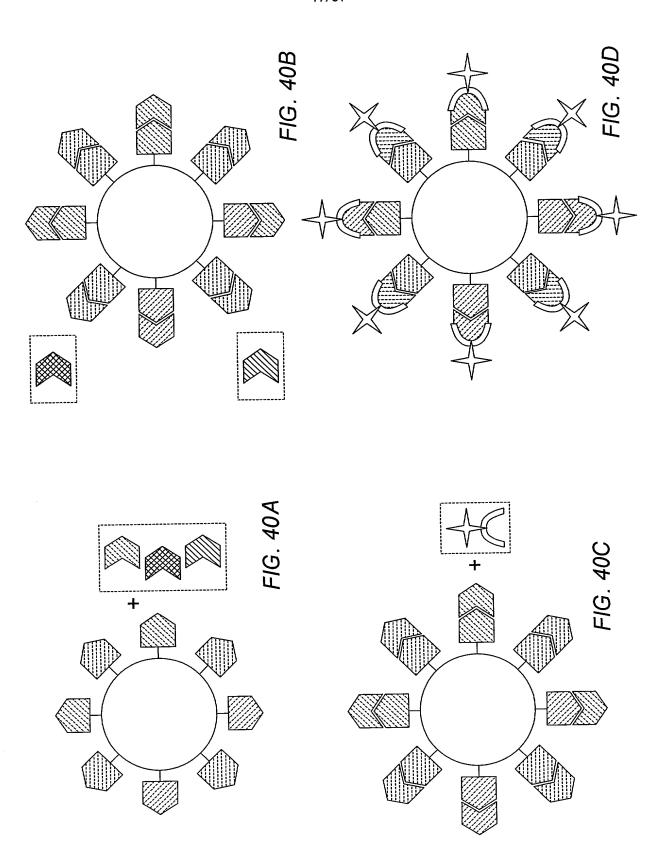


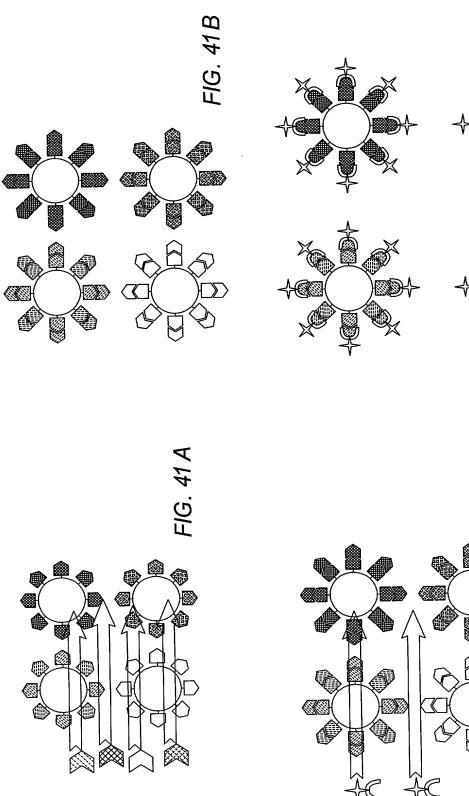
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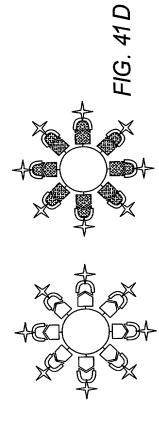
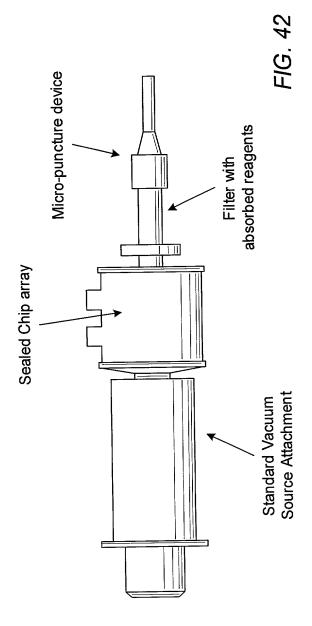
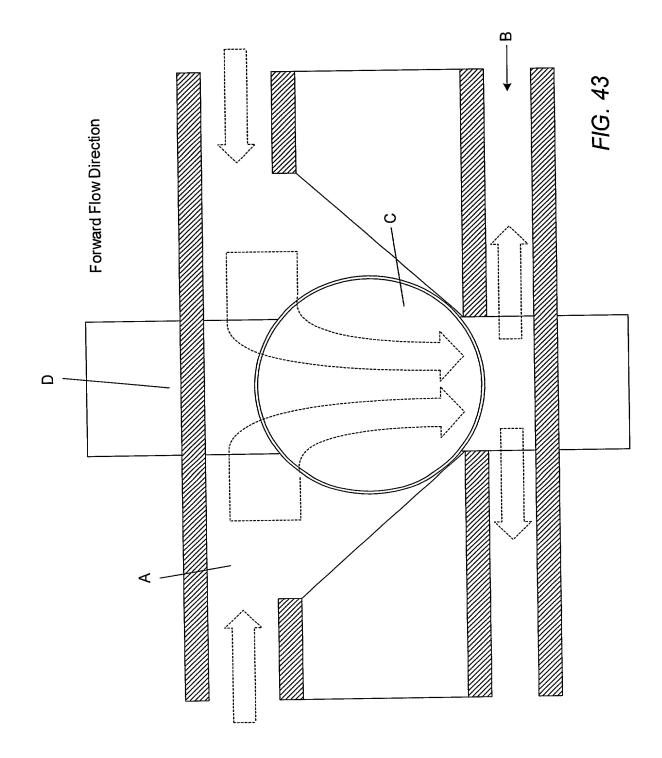


FIG. 41C

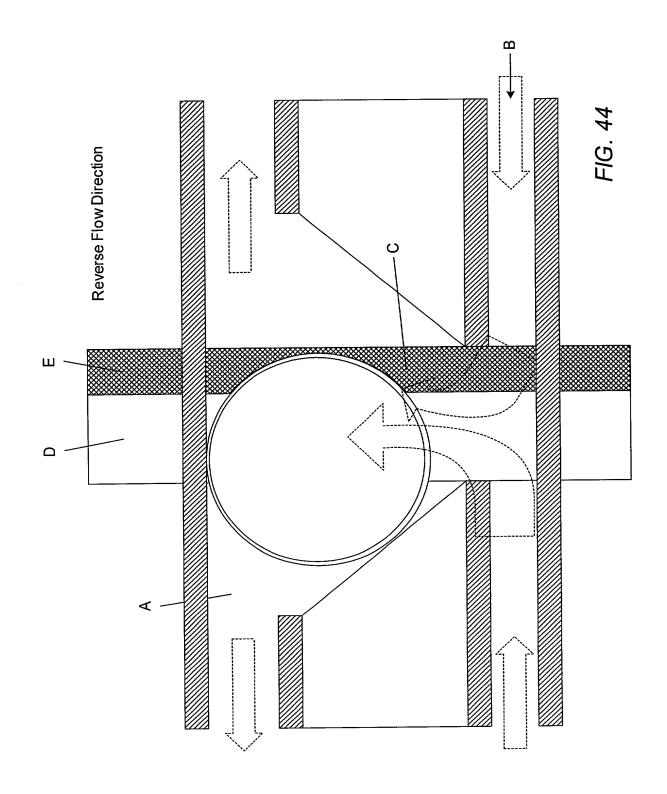


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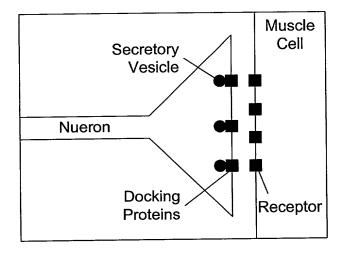


FIG. 45A

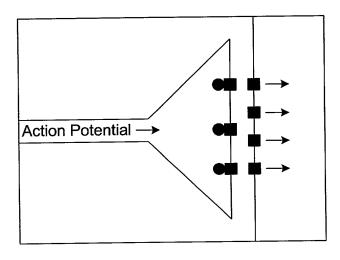


FIG. 45B

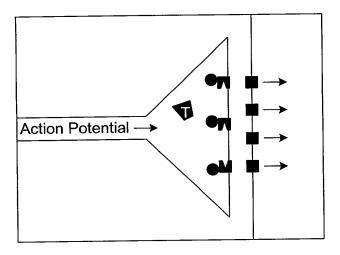


FIG. 45C



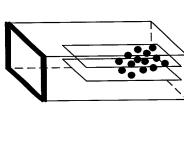


FIG. 46B

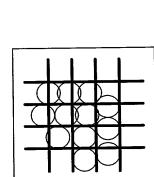


FIG. 46A

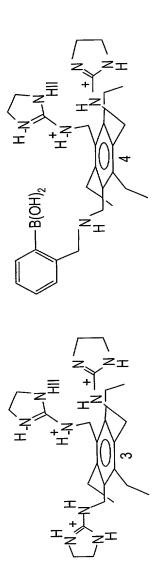


FIG. 47

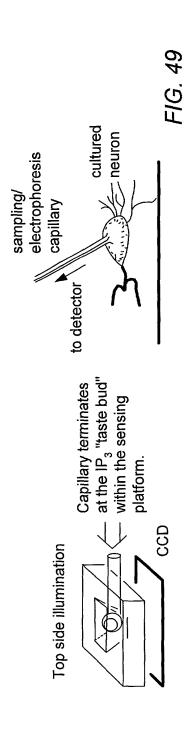
and appropriate control and and

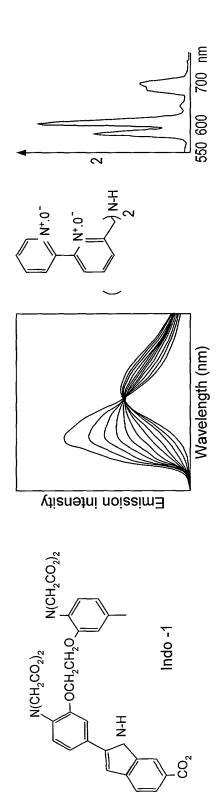
• / 11

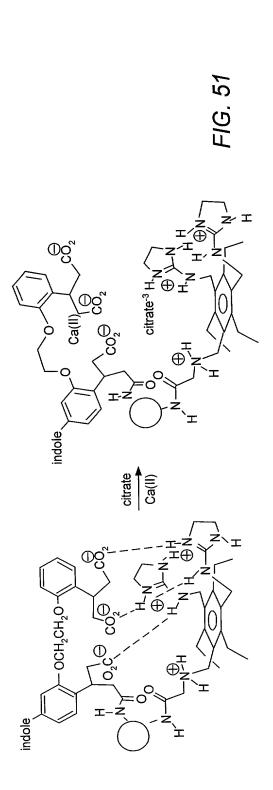
55/87

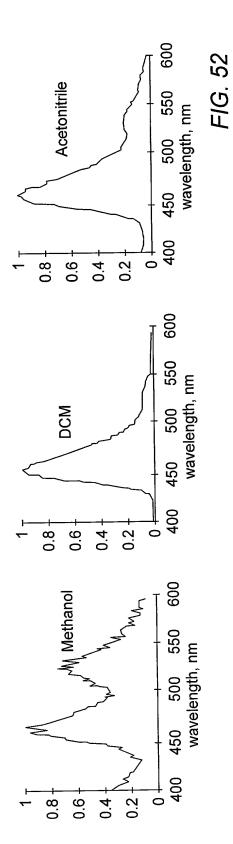
NO₂ OH
$$\mathbb{N}(ME)_2$$

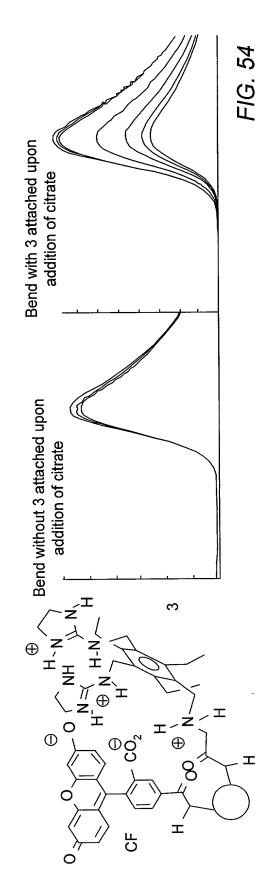
FIG. 48

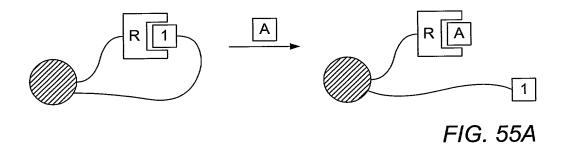


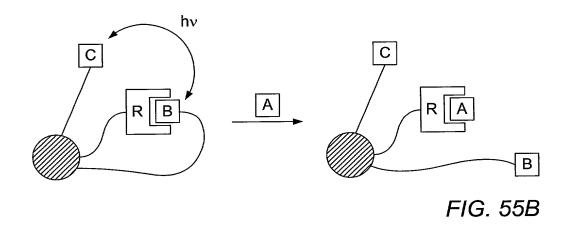












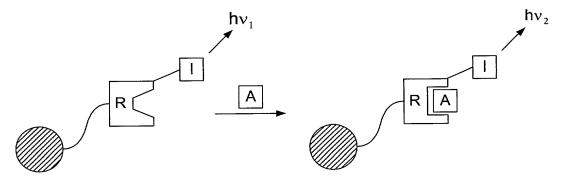


FIG. 55C

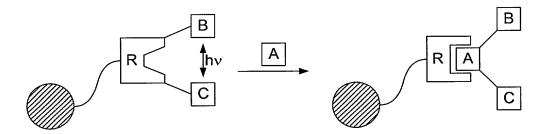
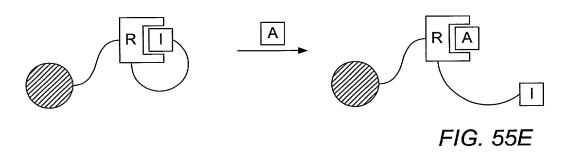


FIG. 55D



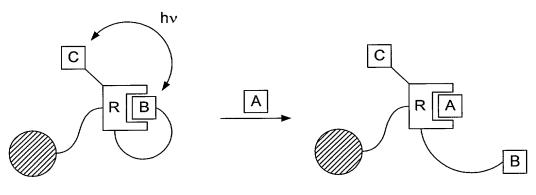
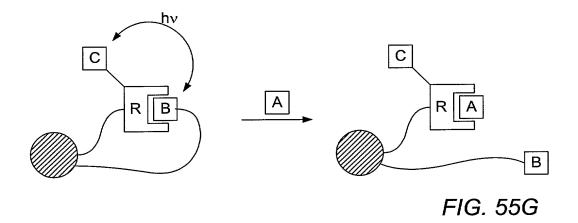
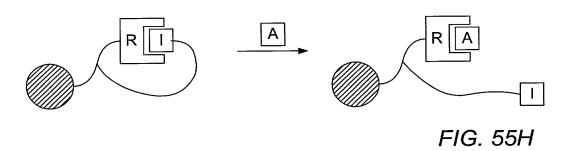
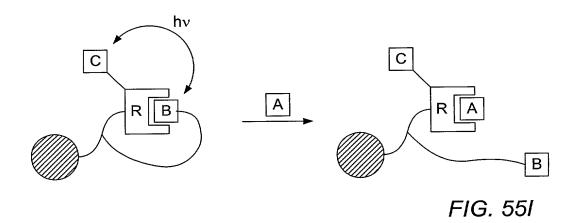
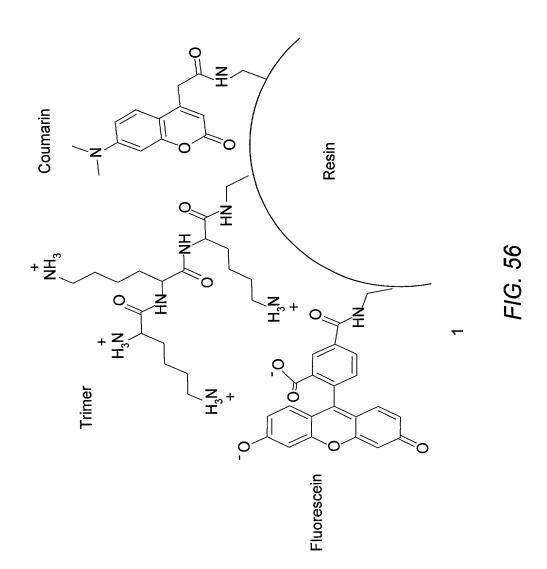


FIG. 55F









20% piperdine/DMF
$$\frac{20\%}{\text{Piperdine/DMF}}$$
 $\frac{\text{RSO}_2\text{Cl}}{\text{H}}$ $\frac{\text{N}}{\text{H}}$ $\frac{\text{N}}{\text{S}}$ $\frac{\text{N}$

FIG. 57

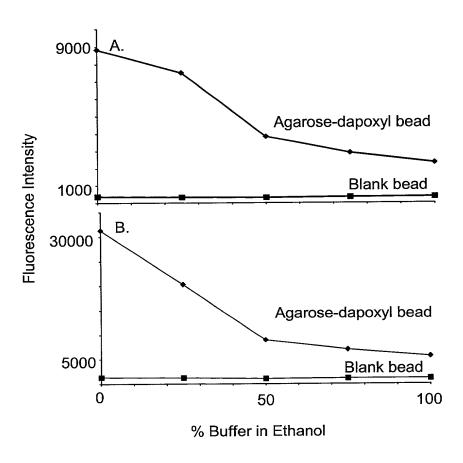
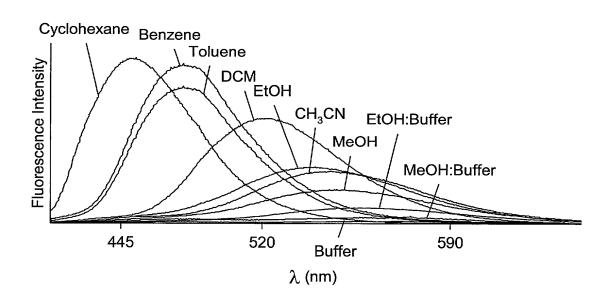
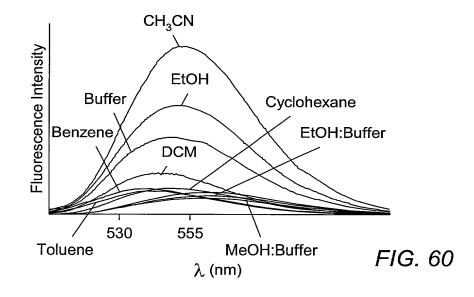


FIG. 58

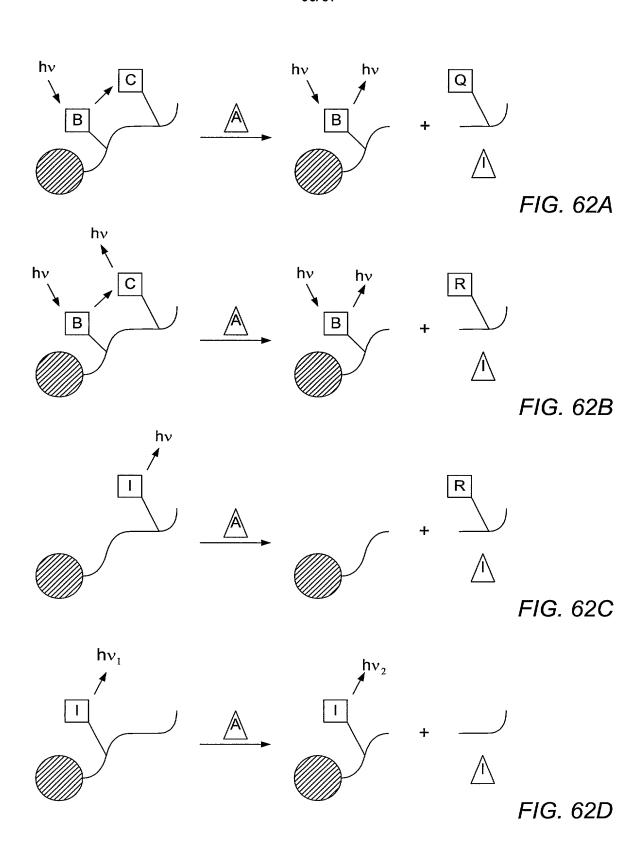
FIG. 59





2:
$$X_1 = X_2 = H$$
 3: $X_1 = X_2 = O$

FIG. 61



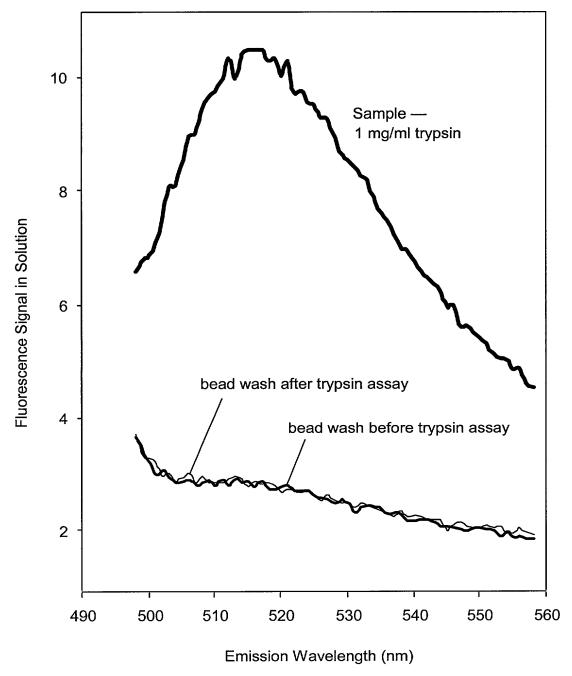


FIG. 63

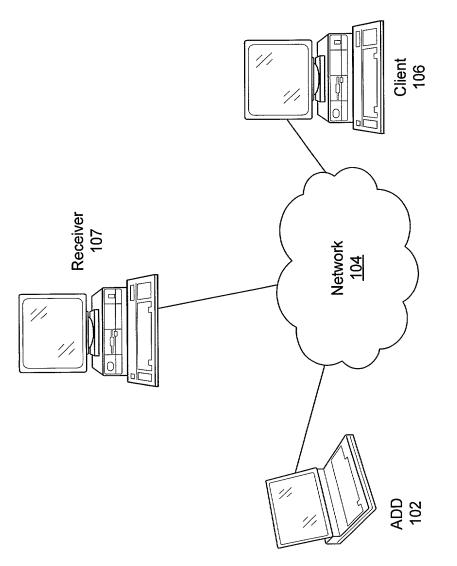


FIG. 64

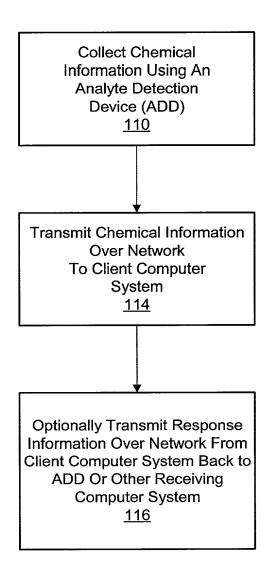
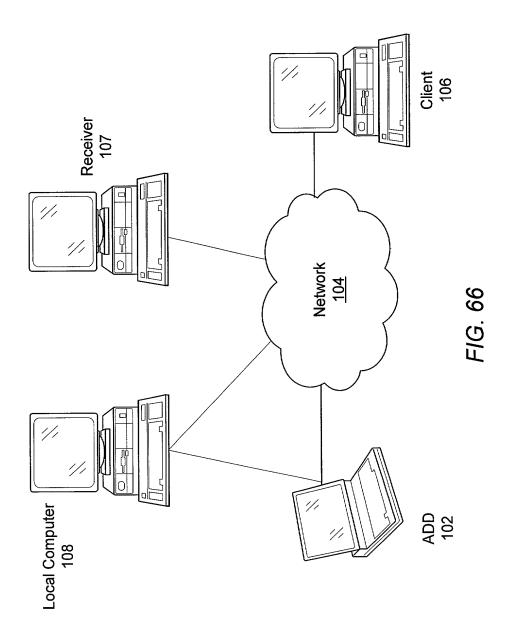


FIG. 65



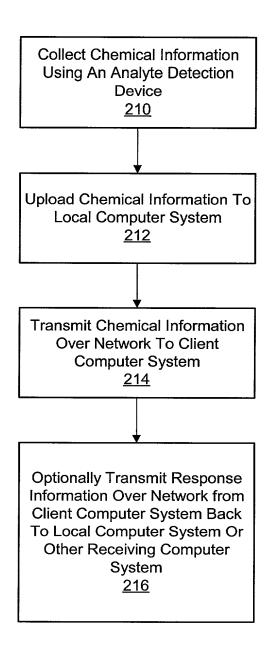
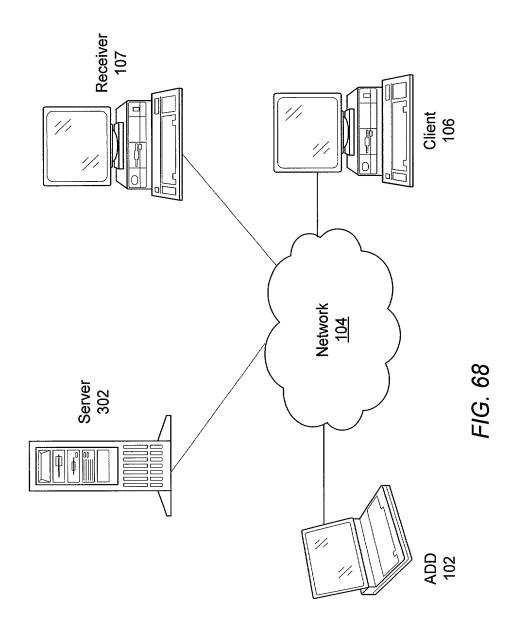


FIG. 67



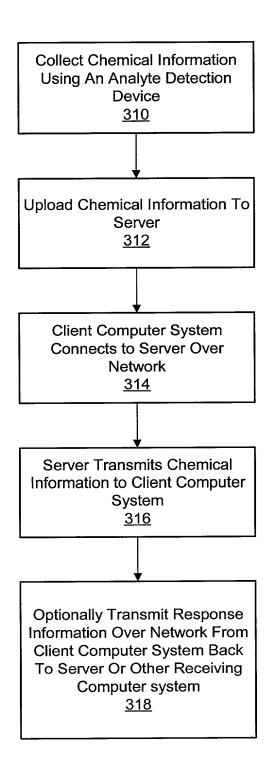


FIG. 69

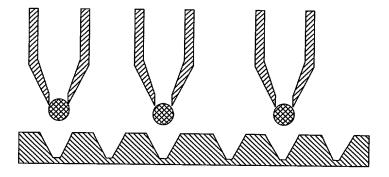


FIG. 70A

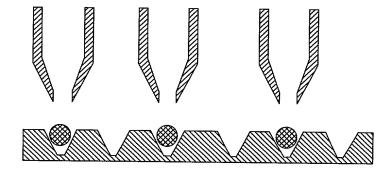


FIG. 70B

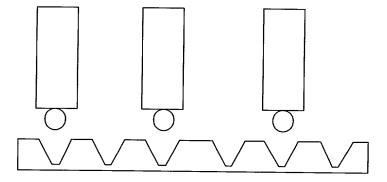


FIG. 71A

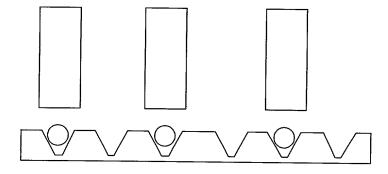


FIG. 71B

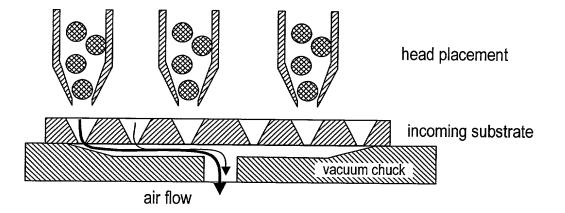


FIG. 72A

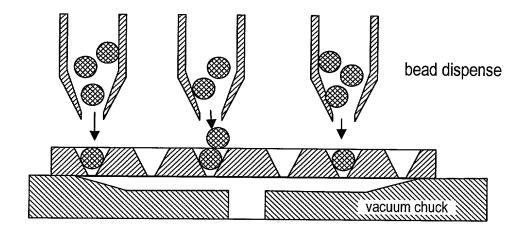


FIG. 72B

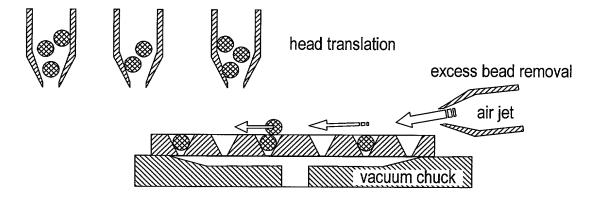


FIG. 72C

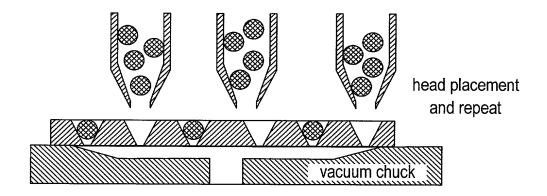


FIG. 72D

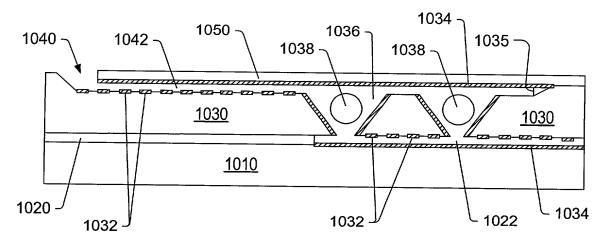


FIG. 73

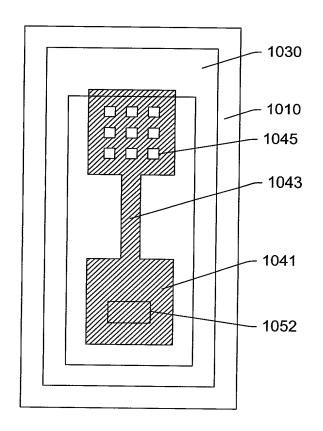


FIG. 74A

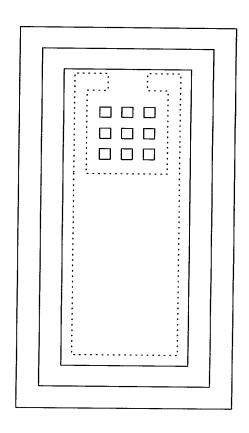
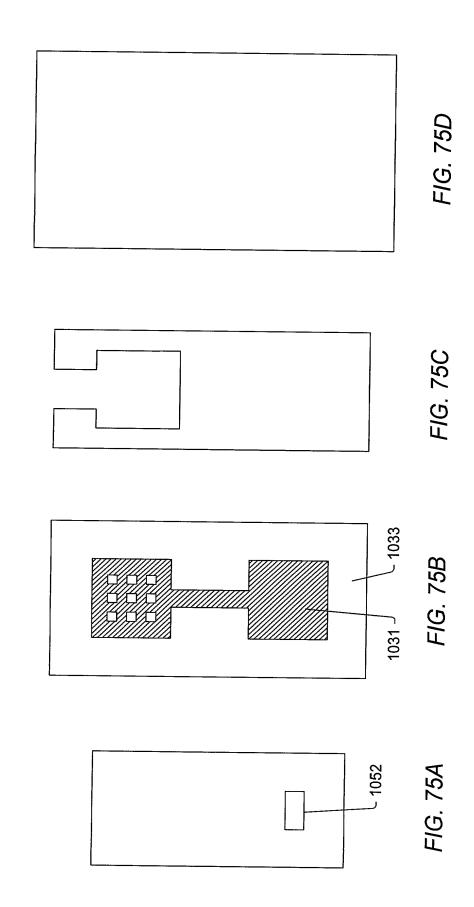


FIG. 74B



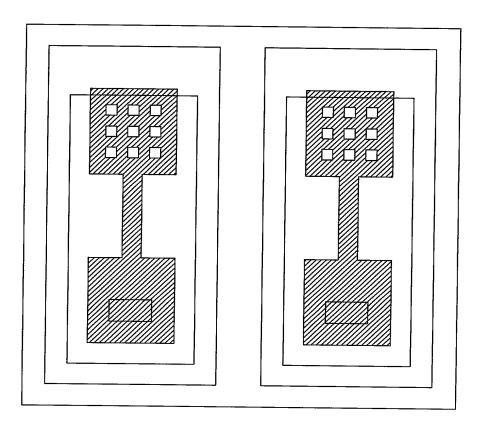
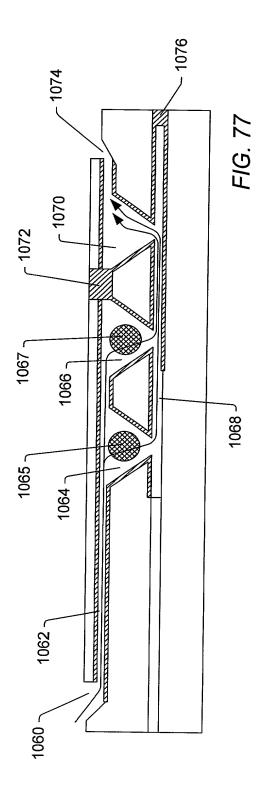


FIG. 76



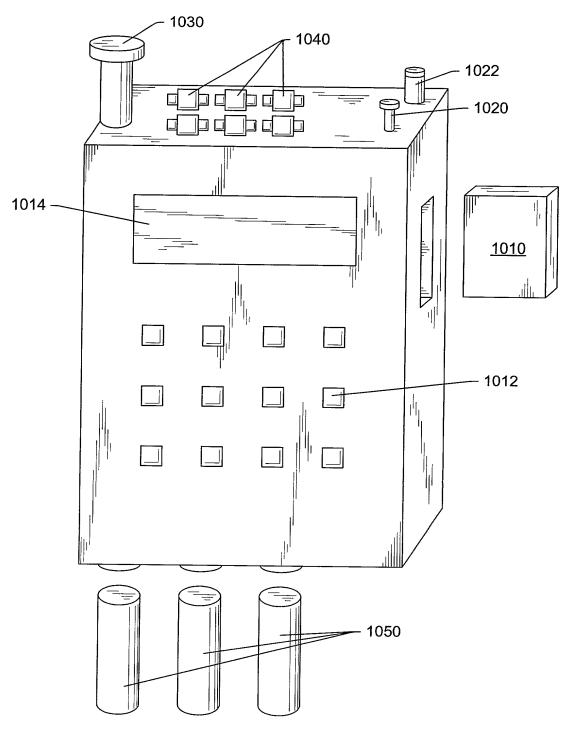
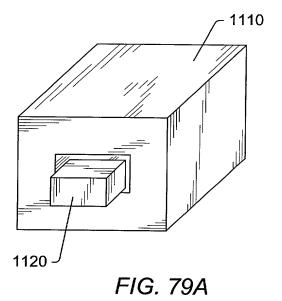


FIG. 78



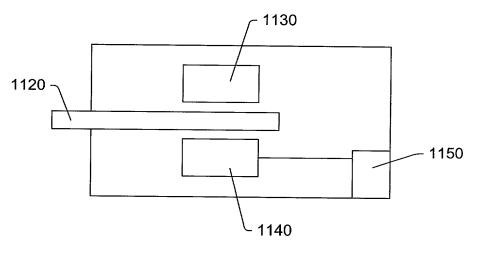
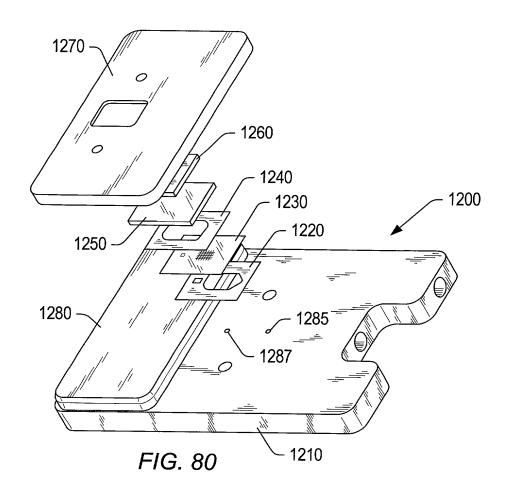
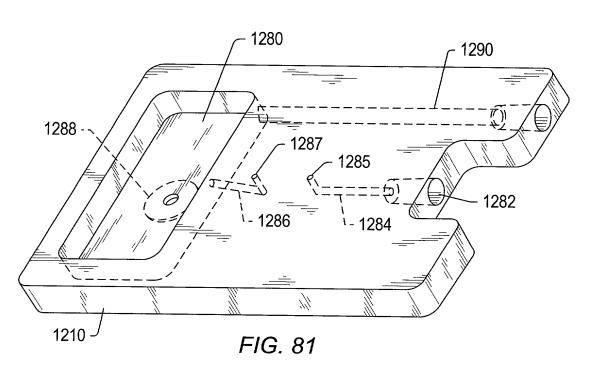


FIG. 79B





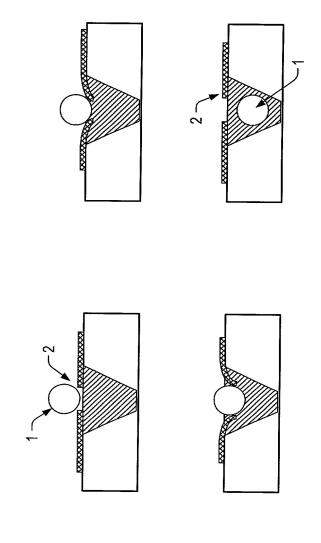


FIG. 82